

SAFETY DATA SHEET

Assembly adhesive for quick universal use



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : Assembly adhesive for quick universal use
Product code : 151154 / 151156
Color : Various

1.2 Relevant identified uses of the substance or mixture and uses advised against

| Identified uses |
|--------------------------------|
| Adhesives-Sealants-Elasticizer |

1.3 Details of the supplier of the safety data sheet

CIMCO-Werkzeugfabrik
Carl Jul. Müller GmbH & Co. KG
Hohenhagener Str. 1-5
42855 Remscheid
Postfach 10 02 63
Telefon: +49 (0) 2191 3718-01
Telefax: +49 (0) 2191 3718-86
Email: info@cimco.de
www.cimco.de

e-mail address of person responsible for this SDS : info@cimco.de

1.4 Emergency telephone number

Telephone number : Emergency CONTACT (24-Hour-Number):
GBK GmbH +49 (0)6132-84463

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Not classified.

The product is not classified as hazardous according to Regulation (EC) 1272/2008 as amended.
See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Signal word : No signal word.
Hazard statements : No known significant effects or critical hazards.

Precautionary statements

Prevention : Not applicable.
Response : Not applicable.
Storage : Not applicable.
Disposal : Not applicable.

Supplemental label elements : Warning! Hazardous respirable dust may be formed when used. Do not breathe dust.

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SECTION 2: Hazards identification

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII : This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification : None known.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

| Product/ingredient name | Identifiers | % | Regulation (EC) No. 1272/2008 [CLP] | Type |
|-------------------------|---|-----|--|-------------|
| titanium dioxide | REACH #: 01-2119489379-17 EC: 236-675-5 CAS: 13463-67-7 Index: 022-006-00-2 | ≤10 | Carc. 2, H351 (inhalation) | [1] [2] [*] |
| trimethoxyvinylsilane | REACH #: 01-2119513215-52 EC: 220-449-8 CAS: 2768-02-7 | ≤3 | Flam. Liq. 3, H226 Acute Tox. 4, H332 Skin Irrit. 2, H315 See Section 16 for the full text of the H statements declared above. | [1] |

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

[3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII

[4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

[5] Substance of equivalent concern

[6] Additional disclosure due to company policy

[*] The classification as a carcinogen by inhalation applies only to mixtures placed on the market in powder form containing 1% or more of titanium dioxide particles with diameter ≤ 10 µm not bound within a matrix.

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.

SECTION 4: First aid measures

- Ingestion** : Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training.

4.2 Most important symptoms and effects, both acute and delayed

Over-exposure signs/symptoms

- Eye contact** : No specific data.
- Inhalation** : No specific data.
- Skin contact** : No specific data.
- Ingestion** : No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : No specific fire or explosion hazard.
- Hazardous combustion products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
metal oxide/oxides

5.3 Advice for firefighters

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

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SECTION 6: Accidental release measures

- 6.2 Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
- 6.3 Methods and materials for containment and cleaning up** : Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
- 6.4 Reference to other sections** : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance.

7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8).
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

- Recommendations** : Not available.
- Industrial sector specific solutions** : Not available.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

8.1 Control parameters

Occupational exposure limits

| Product/ingredient name | Exposure limit values |
|-------------------------|---|
| titanium dioxide | <p>TRGS 900 OEL (Germany, 3/2020). TWA: 1.25 mg/m³ 8 hours. Form: alveolar fraction PEAK: 2.5 mg/m³ 15 minutes. Form: alveolar fraction PEAK: 20 mg/m³ 15 minutes. Form: inhalable fraction TWA: 10 mg/m³ 8 hours. Form: inhalable fraction</p> <p>DFG MAC-values list (Germany, 7/2019). PEAK: 2.4 mg/m³, 4 times per shift, 15 minutes. Form: respirable fraction TWA: 0.3 mg/m³ 8 hours. Form: respirable fraction</p> |
| methanol | <p>[Air contaminant - General manufacturing process] TRGS 900 OEL (Germany, 10/2020). Absorbed through skin. TWA: 130 mg/m³ 8 hours. PEAK: 260 mg/m³ 15 minutes.</p> |

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SECTION 8: Exposure controls/personal protection

TWA: 100 ppm 8 hours.
 PEAK: 200 ppm 15 minutes.
DFG MAC-values list (Germany, 8/2020). Absorbed through skin.
 TWA: 100 ppm 8 hours.
 PEAK: 200 ppm, 4 times per shift, 15 minutes.
 TWA: 130 mg/m³ 8 hours.
 PEAK: 260 mg/m³, 4 times per shift, 15 minutes.

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

| Product/ingredient name | Type | Exposure | Value | Population | Effects |
|-------------------------|------|-----------------------|------------------------|--------------------|----------|
| titanium dioxide | DNEL | Long term Inhalation | 10 mg/m ³ | Workers | Local |
| | DNEL | Long term Oral | 700 mg/kg bw/day | General population | Systemic |
| trimethoxyvinylsilane | DNEL | Long term Oral | 0.3 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Dermal | 0.3 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Dermal | 0.69 mg/kg bw/day | Workers | Systemic |
| | DNEL | Long term Inhalation | 1.04 mg/m ³ | General population | Systemic |
| | DNEL | Long term Inhalation | 4.9 mg/m ³ | Workers | Systemic |
| | DNEL | Short term Dermal | 26.9 mg/kg bw/day | General population | Systemic |
| | DNEL | Short term Inhalation | 93.4 mg/m ³ | General population | Systemic |

PNECs

No PNECs available.

8.2 Exposure controls

Appropriate engineering controls : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Individual protection measures

SECTION 8: Exposure controls/personal protection

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : In case of insufficient ventilation, wear suitable respiratory equipment.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

- Physical state** : Solid.
- Color** : Various
- Odor** : Characteristic.
- Odor threshold** : Not available.
- Melting point/freezing point** : Not available.
- Initial boiling point and boiling range** : Not available.
- Flammability (solid, gas)** : Not available.
- Upper/lower flammability or explosive limits** : Not applicable.
- Flash point** : Closed cup: >100°C (>212°F)
- Auto-ignition temperature** : Not applicable.
- Decomposition temperature** : Not available.
- pH** : Not applicable.
- Viscosity** : Not applicable.
- Solubility(ies)** : Insoluble in the following materials: cold water and hot water.
- Solubility in water** : Not available.
- Miscible with water** : No.
- Partition coefficient: n-octanol/ water** : Not applicable.
- Vapor pressure** : <0 kPa (<0 mm Hg)
- Evaporation rate** : Not available.
- Relative density** : Not available.
- Density** : 1.57 g/cm³ [20°C (68°F)]

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SECTION 9: Physical and chemical properties

Vapor density : Not applicable.

Explosive properties : Not available.

Oxidizing properties : Not available.

Particle characteristics

Median particle size : Not available.

9.2 Other information

Fire point : >200°C

SADT : Not available.

SAPT : Not available.

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : The product is stable.

10.3 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : No specific data.

10.5 Incompatible materials : No specific data.

10.6 Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Conclusion/Summary : Not available.

Acute toxicity estimates

| Route | ATE value |
|---------------------|--------------|
| Inhalation (vapors) | 1047.62 mg/l |

Irritation/Corrosion

| Product/ingredient name | Result | Species | Score | Exposure | Observation |
|-------------------------|----------------------|---------|-------|-------------------|-------------|
| titanium dioxide | Skin - Mild irritant | Human | - | 72 hours 300 ug l | - |
| trimethoxyvinylsilane | Eyes - Mild irritant | Rabbit | - | 24 hours 500 mg | - |
| | Skin - Mild irritant | Rabbit | - | 24 hours 500 mg | - |

Conclusion/Summary : Not available.

Sensitization

Conclusion/Summary : Not available.

Mutagenicity

Conclusion/Summary : Not available.

Carcinogenicity

SECTION 11: Toxicological information

It has been observed that the carcinogenic hazard of this product arises when respirable dust is inhaled in quantities leading to significant impairment of particle clearance mechanisms in the lung.

Conclusion/Summary : Not available.

Reproductive toxicity

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure : Not available.

Potential acute health effects

Eye contact : No known significant effects or critical hazards.

Inhalation : No known significant effects or critical hazards.

Skin contact : No known significant effects or critical hazards.

Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : No specific data.

Inhalation : No specific data.

Skin contact : No specific data.

Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary : Not available.

General : No known significant effects or critical hazards.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

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SECTION 11: Toxicological information

Other information : Not available.

SECTION 12: Ecological information

12.1 Toxicity

| Product/ingredient name | Result | Species | Exposure |
|-------------------------|---------------------------------------|--|----------|
| titanium dioxide | Acute LC50 3 mg/l Fresh water | Crustaceans - Ceriodaphnia dubia - Neonate | 48 hours |
| | Acute LC50 6.5 mg/l Fresh water | Daphnia - Daphnia pulex - Neonate | 48 hours |
| | Acute LC50 >1000000 µg/l Marine water | Fish - Fundulus heteroclitus | 96 hours |

Conclusion/Summary : Not available.

12.2 Persistence and degradability

Conclusion/Summary : Not available.

12.3 Bioaccumulative potential

Not available.

12.4 Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste : Within the present knowledge of the supplier, this product is not regarded as hazardous waste, as defined by EU Directive 2008/98/EC.

European waste catalogue (EWC)

| Waste code | Waste designation |
|------------|--|
| 08 04 09* | waste adhesives and sealants containing organic solvents or other hazardous substances |

Packaging

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SECTION 13: Disposal considerations

Methods of disposal : The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

| Type of packaging | European waste catalogue (EWC) |
|-------------------|--|
| 15 01 10* | packaging containing residues of or contaminated by hazardous substances |

Special precautions : This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

| | ADR/RID | IMDG | IATA |
|---------------------------------|---------------------------|---------------------------|----------------|
| 14.1 UN number | Not available. | Not available. | Not available. |
| 14.2 UN proper shipping name | Not available. | Not available. | Not available. |
| 14.3 Transport hazard class(es) | Not available. | Not available. | Not available. |
| 14.4 Packing group | - | - | - |
| 14.5 Environmental hazards | No. Not available. | No. Not available. | No. |

Additional information

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk according to IMO instruments : Not available.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorization

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Other EU regulations

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SECTION 15: Regulatory information

Industrial emissions (integrated pollution prevention and control) - Air : Not listed

Industrial emissions (integrated pollution prevention and control) - Water : Not listed

Ozone depleting substances (1005/2009/EU)

Not listed.

Prior Informed Consent (PIC) (649/2012/EU)

Not listed.

Persistent Organic Pollutants

Not listed.

VOC content : 0.01%

VOC (g/L) : 0.2

Seveso Directive

This product is not controlled under the Seveso Directive.

National regulations

| Product/ingredient name | List name | Name on list | Classification | Notes |
|-------------------------|---------------------|---------------------------------------|----------------|-------|
| titanium dioxide | DFG MAC-values list | Titanium dioxide (inhalable fraction) | K3 | - |

Storage class (TRGS 510) : 13

Hazardous incident ordinance

This product is not controlled under the Germany Hazardous Incident Ordinance.

Hazard class for water : 1

Technical instruction on air quality control : TA-Luft Number 5.2.5: 20.1-32%
TA-Luft Number 5.2.1: 1-10%

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Australia : Not determined.

Canada : Not determined.

China : All components are listed or exempted.

Europe : All components are listed or exempted.

Japan : Not determined.

Not determined.

New Zealand : All components are listed or exempted.

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SECTION 15: Regulatory information

| | |
|-------------------|--|
| Philippines | : Not determined. |
| Republic of Korea | : Not determined. |
| Taiwan | : Not determined. |
| Turkey | : Not determined. |
| United States | : All components are active or exempted. |
| Viet Nam | : Not determined. |

15.2 Chemical Safety Assessment : This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

✔ Indicates information that has changed from previously issued version.

| | |
|-----------------------------------|--|
| Abbreviations and acronyms | : ATE = Acute Toxicity Estimate CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008] DMEL = Derived Minimal Effect Level DNEL = Derived No Effect Level EUH statement = CLP-specific Hazard statement N/A = Not available PBT = Persistent, Bioaccumulative and Toxic PNEC = Predicted No Effect Concentration RRN = REACH Registration Number SGG = Segregation Group vPvB = Very Persistent and Very Bioaccumulative |
|-----------------------------------|--|

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

| Classification | Justification |
|-----------------|---------------|
| Not classified. | |

Full text of abbreviated H statements

| | |
|----------------------|---|
| H226 H315 H332 | Flammable liquid and vapor. Causes skin irritation. Harmful if inhaled. |
|----------------------|---|

Full text of classifications [CLP/GHS]

| | |
|--|---|
| Acute Tox. 4 Carc. 2 Flam. Liq. 3 Skin Irrit. 2 | ACUTE TOXICITY - Category 4 CARCINOGENICITY - Category 2 FLAMMABLE LIQUIDS - Category 3 SKIN CORROSION/IRRITATION - Category 2 |
|--|---|

| | |
|--|--------------------------|
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| Date of previous issue | : No previous validation |
| Version | : 1 |

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.