Tool Setrics

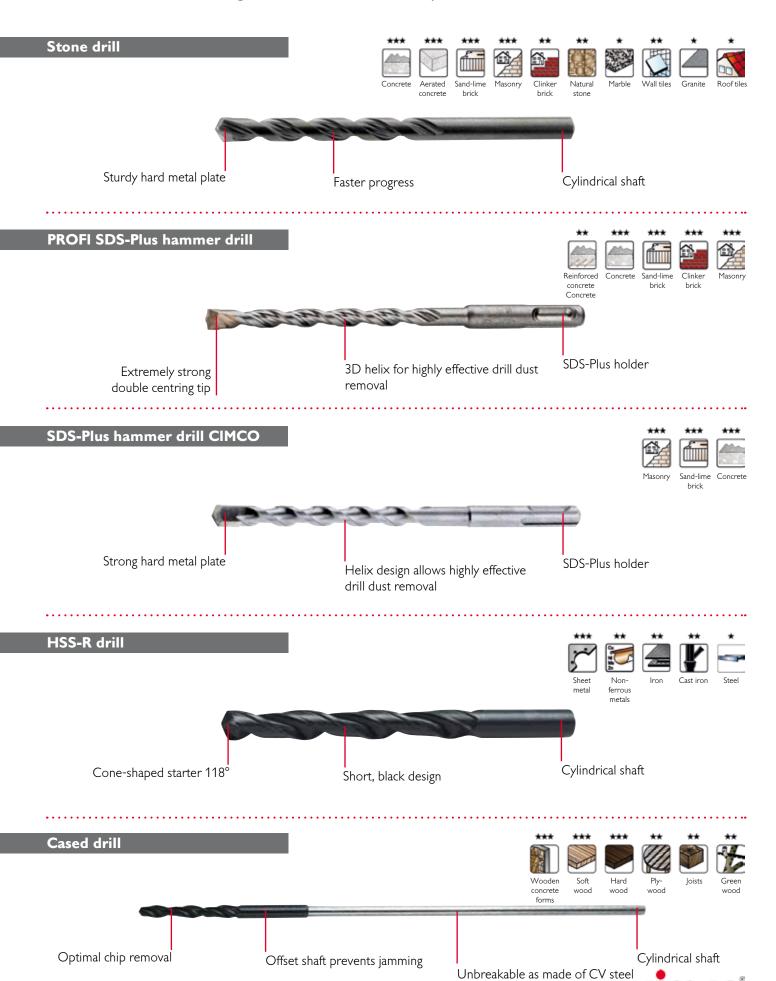


NO CLAIM TOO HIGH: High performance accessories and consumables



2

How to select the right drill bit: How do you know the difference?



SDS-Plus chisel

- The right product for chiselling anything
- · Particularly hard materials and optimised construction increase the performance and service life of the chisels
- Ideal chiselling effect without any noticeable loss of impact energy
- Forged from a single piece





SDS-Max chisel

- The solution to all large chiselling tasks
- Forged from a single piece
- Extremely powerful due to improved power transmission
- · Available in various versions the right chisel for every task



Drill sets

SDS-Plus hammer drill set, 7-piece

equipped with drills from our 20 8300 ff. range, supplied in a stable plastic cartridge. Drill ø x length mm: 5 x 110 / 6 x 110 / 6 x 160 / 8 x 110 / 8 x 160 / 10 x 160 / 12 x 160

CIMCO-item no. 20 1395

Twist drill sets

according to DIN 338, in strong plastic cartridge with clamping bar for each drill Drill rolled, HSS-R

CIMCO-item no. 20 1352 1-10 mm ø, 19 pieces, increasing by 0.5 mm CIMCO-item no. 20 1354 1-13 mm ø, 25 pieces, increasing by 0.5 mm

Stone and concrete drill set, 7-piece

for hammer drills and cordless screwdrivers. With round shaft and four-spiral conveying helix for a rapid transportation of the drilling dust. Hard metal tips, premium soldering. In strong plastic box.

Drill ø x length mm: 4 x 75 / 5 x 90 / 6 x 100 / 6 x 100 / 8 x 120 / 10 x 120 / 12 x 150 mm

CIMCO-item no. 20 1380









HSS step drill - differences and models

HSS step drill for screwed cable glands 4 N



HSS step drill for screwed cable glands 3 N



HSS step drill for screwed cable glands 2 N



PREMIUM

- 4 grooves
- 10 mm shaft
- Interchangeable centring drill bit
- HSS-TiAjN coated
- Use in particularly hard materials
- Optimal service life at top cutting speeds
- Coating is more than 20% harder than as TiN coating
- Max. operating temperature up to 800 °C
- Working range: 10.5 12.5 14.5 16.5 -18.5 - 20.5 - 23.5 - 25.5 - 32.5 - 38.5 -40.5 mm ø

CIMCO-item no. 13 4032

MEDIUM

- 3 grooves
- 12 mm shaft
- Specially for making screwed cable glands (PG and M)
- Replacement centring drill bit
- Suitable for: iron, PVC, nonferrous metals, aluminium, sheet steel, soft wood and stainless steel
- Working range: see table below

CIMCO-item no. 20 1201 ff.

STANDARD

- 2 grooves
- 12 mm shaft
- Specially for making screwed cable glands (M)
- Design with two grooves: less friction, better chip removal, smoother cutting behaviour, longer service life
- Working range: 12.5 14.5 16.5 18.5 20.5 23.5 25.5 30.5 32.5 mm ø

CIMCO-item no. 20 1275

Working range HSS step drill for screwed cable glands 3 N

Drilling ø mm

40.5 through-hole for 38.5 core hole for 37.0 through-hole for 33.6 shrough-hole for 30.5 core hole for 25.8 through-hole for 25.5 through-hole for 22.5 through-hole for 20.4 through-hole for 18.6 core hole for 18.5 core hole for 15.2 through-hole for 15.2 through-hole for 15.2 through-hole for 12.5 through-hole for 16.5 through-hole for 16.5 core hole for 16.5 core hole

			PG 7/M12	X 1, 7	P	M 14	Z Z	BC 11	PG 13 5	M G	PC 14	Z -	3	4	PG 21	Z	M 32	0	BC 29	∡ <u>3</u> 40 6	Drill settings	VE	CIMCO-item no.
HSS	•	•		•			•	•		•			•	•	•						9	1	20 1201
HSS-TIN	•	•		•			•	•		•			•	•	•						9	1	20 1206
HSS	•	•		•			•	•		•			•	•	•		•	•			11	1	20 1200
HSS-TIN	•	•		•			•	•		•			•	•	•		•	•			11	1	20 1205
HSS	•	•	•		•	•			•		•	•			•	•					10	1	20 1207
HSS-TIN	•	•	•		•	•			•		•	•			•	•					10	1	20 1208
HSS	•	•	•		•	•			•		•	•			•	•			•	•	12	1	20 1209
HSS-TIN	•	•	•		•	•			•		•	•			•	•			•	•	12	1	20 1210



HSS-Spezial-HSS step drill for HSS working with sheet step drill for screw 90° countersink bit sheet taper drill punching • 2 blades • 2 blades 2 blades • 3 blades • Different shaft sizes • Different shaft sizes • 10 mm shaft Hexagonal • Pre-drill especially for sheet • For mechanical engineering and (according to DIN 3126) • Burr-free processing of steel punches sheet metal processing thin materials up to 2 mm • For deburring and counter-• In material of up to 4 mm thick Blades increasing by 1 mm With 2 blades and 20° countersinking • Working range: 5 - 7 - 9.5 • Working range: 4 - 12, 12 sink angle High precision and long service (3/8") - 11.1 (7/16") -13 - 15 - 17 - 19 (3/4") -20, 20 **–** 30 mm ø • Can be reground Working range: 3 – 9.1, Working range: 6.3, 8.3, 10.4, 3 - 11.2, 3 - 14.0, 8 - 20.0, 12.4, 16.5, 20.5 mm ø 21 mm ø

16 **–** 30 ,0, 25 **–** 40.0 mm ø

CIMCO-item no. 20 1294 ff.

Step drill sets and accessories

Sheet taper drill, 3-piece set

CIMCO-item no. 20 1212

in sheet steel cassette, with drilling paste 1 each of the following CIMCO-item no. 20 1280, 20 1282, 20 1284

CIMCO-item no. 20 1214 ff.

CIMCO-item no. 20 1300

90° countersink bit set

6-piece set, in sheet steel cassette, with drilling paste 1 countersink bit each $6.3 - 20.5 \text{ mm } \varnothing$

CIMCO-item no. 20 1989

Drilling paste

increases the service life of your tools Contents: 50 g

CIMCO-item no. 20 1307



CIMCO-item no. 20 1982 ff.

You will find all step drills here

Thread tap overview

Thread tap Insertion tool HAND THREAD TAP **DIRECT TAP** TOOL HOLDER WITH ADJUSTABLE TAP WRENCH **DIN 352 DIN 352** RATCHET FUNCTION **ACCORDING TO DIN 1814** • 3-piece set for metric ISO • DIN 352/B cutting thread tap For cutting threads in places that are difficult to access and thread (roughing tap, middle, with spiral point, for metric ISO threads tap, and finish tap) to create for clamping square shafts For manual and machine Sliding T-handle with grooves a thread manually threading for through holes thread standard DIN 13 Total length Total length Size 0 Size 2 85 mm 110 mm 20 7170 20 7172 20 7150 207153 20 2116 20 3050 M 3 M 3 20 2120 M 4 20 3051 M 4 20 2123 M 5 20 3052 M 5 20 2124 M 6 20 3053 M 6 20 2126 M 8 20 3054 M 8 20 2128 M 10 20 3055 M 10 20 2130 M 12 20 3060 M 12

Thread tap

COMBITHREAD TAPS



- For core hole drilling, thread cutting and deburring in a single work stage, with " hexagonal shaft
- Thread cutting with battery-powered drill, manual drills, and stationary drills with right and left rotation
- Suitable for processing steel, non-ferrous metals, and plastics
- For creating through-threads up to a maximum thread depth of 1 x diameter
- For use with drilling paste (20 1307)

20 7372	M 3
20 7373	M 4
20 7374	M 5
20 7375	M 6
20 7376	M 8
20 7377	M 10

Thread tap sets

DIRECT TAP HSS thread tap

DIN 352/B cutting thread tap with spiral point, for metric standard thread

- 1x each of thread tap size M 3 4 5 6 8 10 12
- 1x each of HSS twist drill (core hole drill)
 2.5 3.3 4.2 5.0 6.8 8.5 10.2 mm
- 1x tap wrench size 1

CIMCO-item no. 20 3070



HSS thread cutting tool bit set, DIN 352

for metric standard threads

- 3-piece sets M 3 4 5 6 8 10 12,
- Threading die according to DIN 223
 M 3 4 5 6 8 10 12,
- Thread gauge
- Threading die holder mm
 20 x 5 20 x 7 25 x 9 30 x 11 38 x 14
- Tap wrench size 1 size 2

CIMCO-item no. 20 3930



Thread cutting tools for screwed cable gland

Thread cutter for metric internal thread

Total

length

mm

70

74

80

93

105

105

120

120



Designation

 $M 12 \times 1.5$

 $M 16 \times 1.5$

 $M20 \times 1.5$

 $M 25 \times 1.5$

 $M32 \times 1.5$

 $M 40 \times 1.5$

 $M 50 \times 1.5$

 $M 63 \times 1.5$

CIMCO-

item no.

14 0850

14 0852

14 0854

14 0856

14 0858

14 0860

14 0862

14 0864



Thread

length

mm

24

26

28

33

38

38

40

40



Suitable tap wrench	
14 1020	
14 1022	

Thread tap for pipe PG internal thread





CIMCO- item no.	Designation	Total length mm	Thread length mm	Suitable tap wrench
14 0970	PG 7	70	24	14 1020
14 0972	PG 9	74	26	14 1020
14 0974	PG 11	76	26	
14 0976	PG 13.5	80	28	14 1020
14 0978	PG 16	85	30	+ 14 1022
14 0980	PG 21	93	33	
14 0982	PG 29	105	38	
14 0984	PG 36	110	40	14 1022
14 0986	PG 42	120	40	
14 0988	PG 48	120	40	

For cutting metric screwed cable glands



SC	CREW DIES		GUIDE	CLIP HOUSING	COMPLETE CLIPS (INCLUDING SCREW DIES AND GUIDES)		
14 0889	M 12 x 1.5	14 0869	M 12		-		
14 0890	$M 16 \times 1.5$	14 0870	M 16	14 0900	14 0886		
14 0891	$M 20 \times 1.5$	14 0871	M 20	14 0700			
14 0892	M 25 x 1.5	14 0872	M 25				
14 0893	$M 32 \times 1.5$	14 0873	M 32		14 0887		
14 0894	$M 40 \times 1.5$	14 0874	M 40	14 0902	14 0007		
14 0895	$M 50 \times 1.5$	14 0875	M 50	14 0702	14 0888		
14 0896	M 63 x 1.5	14 0876	M 63		14 0888		



You will find all thread taps here



This is how to get through many materials: Drilling with the hole saw

Hole saws

- Suitable for hand-guided drills and drills on stands
- Serrated teeth in HSS edge
- High concentricity
- Even cut
- Cutting depth: approx. 35 mm

















and damping materials

on PVC Soft w

Hole saw holders

HOLDER	FOR HOLE SAW 14 – 30 MM	FOR HOLE SAW 32 – 152 MM	HSS GUIDE DRILL
9.5 mm hexagonal	20 7580	20 7581	
11 mm hexagonal		20 7584	20.7500
11 mm hexagonal with counternut		20 7586	20 7590
SDS-Plus	20 7588	20 7589	

Hole saw sets

ELEKTRO-TOP with edge countersink

Contents: One hole saw each in sizes 35 mm, 68 mm, 75 mm ø
Edge countersink for 68 mm ø, with two specially-hardened cutting teeth
Holder shaft with two driver pins CIMCO-item no. 20 7584
HSS guide drill bit, 6.35 mm ø, length 70 mm
Push-out spring (for all saws from 52 mm ø)
Comprehensive drilling instructions, supplied in impact-resistant plastic box

CIMCO-item no. 20 7400





Hole saws for switch boxes

complete with holder shaft (CIMCO-item no. 20 7584), Guide drill bit (CIMCO-item no. 20 7590) and push-out spring (CIMCO-item no. 20 7596)

CIMCO-item no. 20 7562

Additionally with edge countersink (CIMCO-item no. 20 7598)

CIMCO-item no. 20 7563

Hole saw Ø 68 mm

with integrated edge countersink, hexagonal holder and push-out spring.

- HSS bi-metal with Vario serration
- 11 mm hexagonal holder without driver
- Centring drill 105 mm, ø 6 mm
- Push-out spring

CIMCO-item no. 20 7564





You will find all hole saws here

ACCESSORIES-TIP

Edge countersink enables flush placement of switch boxes



Tiles and diamond core bits

Tile core bits M14 for angle grinders

- Highest life expectancy and perfect results in the hardest tiles, roof tiles, and porcelain stoneware
- Cooling is ensured by integrated paraffin emulsion, meaning no additional cooling is required
- Can be used for angle grinders with M14 holder at high rotation speeds
- With 3-edge holder as rotation stop

CIMCO-item no. 20 6808 ø 68 mm CIMCO-item no. 20 6810 ø 82 mm







Wall tiles







Hard Granite Root



For centring, work without much pressure and start drilling on one edge

Diamond core bits

- Dry and wet cutting
- Suitable for all standard diamond dry drills (holder M 16), speed recommendation approx. 2,000 rpm.
- Designed with diagonal slotting for cooling
- High-performance diamond segments made of diamond grit bond

CIMCO-item no. 20 8836 hexagonal holder CIMCO-item no. 20 8838 SDS-Plus holder

Centring drill (tapered) 65

for working length: 65 mm and for extensions with a tapered holder shaft.

CIMCO-item no. 20 8834 Total length 120 mm



Variants and applications on the next page.





You will find all core bits here

Overview of diamond core bits

Diamond core bits											
	ALLROUND	SC	FT	SC	LID	STRO	ABRASIVE		PERFORMANCE DIAMOND CORE DRILL BIT		
		1						1			
MATERIAL	150	65	90	65	90	65	90	65	90	80	
Basalt	•										
Concrete, soft				•	•						
Concrete, medium-hard						•	•				
Kerbstone	•										
Roof tiles, medium-hard	•			•	•	•					
Screed	•										
Aerated concrete	•							•	•		
Hollow concrete block	•	•	•	•	•	•	•	•	•		
Sand-lime brick, hard	•			•	•	•	•			•	
Sand-lime brick, highly compressed						•	•			•	
Sand-lime brick, soft	•	•	•					•	•		
Sand-lime brick, abrasive		•	•					•	•		
Clinker brick, medium-hard	•					•					
Masonry brick	•			•	•	•	•			•	
Paving stone	•										
Plaster	•							•	•		
Quadro block						•	•			•	
Sandstone, hard	•					•	•			•	
Sandstone, abrasive								•	•	•	
Reinforced con- crete / exposed aggregate concrete						•	•				
Interlocking paver	•										
Roof tiles, hard	•					•	•			•	
Roof tiles, medium-hard				•	•						
Roof tiles, soft	•	•	•								



Concrete or masonry brick: Find the right cutting disc

		Diamond co	utting discs		
			TO A		
MATERIAL	GREEN LINE	RED LINE	BEIGE LINE	SILVER LINE	BLUE LINE
Basalt	•				
Concrete, soft			•	•	•
Concrete, medium-hard	•	•	•		
Concrete, hard	•	•			
Kerbstone	•	•	•		
Roof tiles, medium-hard	•	•			
Roof tiles, soft		•	•	•	
Screed				•	
Cement asbestos				•	
Aerated concrete				•	
Cast iron pipe (ductile)	•		•		
Hollow concrete block	•		•	•	
Sand-lime brick, hard	•	•	•		
Sand-lime brick, highly compressed	•				
Sand-lime brick, soft		•		•	
Clinker brick, hard	•				
Clinker brick, medium-hard	•	•	•		
Masonry brick	•	•	•	•	•
Natural stone	•				
Paving stone	•	•	•	•	•
Plaster				•	
Quadro block	•	•			
Sandstone, hard	•		•		
Fireclay, soft				•	
Reinforced concrete / exposed aggregate concrete	•	•			
Interlocking paver	•	•	•		•
Roof tiles, hard	•		•		
Roof tiles, soft				•	



Cutting discs for angle grinders, 115 x 125 mm, drill hole: 22.23 mm



You will find all cutting discs here

STAINLESS STEEL

Suitable for:

Rust and acid-resistant steels

Angular steel profiles

Aluminium alloy

Copper

Brass and bronze

Angular stainless steel profiles

Unalloyed and alloyed structural steels

High strength structural steels

Tool steels

- Extra thin material thickness, precise and fast
- Significantly faster and more precise cutting
- Extremely clean cut and low-burr, chip-free edges
- Minimal effort

CIMCO-item no. 20 8910 115 x 1.0 mm CIMCO-item no. 20 8912 125 x 1.0 mm



STEEL

Suitable for:

Unalloyed and alloyed structural steels High strength structural steels

Tool steels

Angular steel profiles

Cast iron

Aluminium alloy

Copper

Brass and bronze

- Extra thin material thickness
- Clean cut allows sheet metal working without material deformation and cutting burrs

CIMCO-item no. 20 8900 115 x 2.5 mm CIMCO-item no. 20 8902 125 x 2.5 mm



STONE

Suitable for:

Concrete

Sand-lime brick

Marble

Wall tiles, floor tiles

Slate

Terrazzo

Clay pipes

Exposed aggregate concrete

Roof tiles

Aerated concrete

Roof tiles

- · Good service life
- Good cutting performance

CIMCO-item no. 20 8920 115 x 3.0 mm CIMCO-item no. 20 8922 125 x 3.0 mm



MULTI-CUT

Suitable for:

Angular steel profiles

Cast iron

Aluminium alloy

Copper

Brass and bronze

Marble

Slate

Angular stainless steel profiles

Tile

Unalloyed and alloyed structural steels

High strength structural steels

Rust and acid-resistant steels

- Combi-disc suitable for stainless steel, steel, and stone (in particular wall tiles)
- Special material composition of the new thin combi-disc makes it possible to cut metal and tiles for example without time-consuming disc replacement
- Good cutting performance and pleasant cutting behaviour
- Low-burr to burr-free edges

CIMCO-item no. 20 8764 115 x 1.2 mm CIMCO-item no. 20 8766 125 x 1.2 mm



